



ALMA MATER STUDIORUM  
UNIVERSITÀ DI BOLOGNA

# Good practices for University - Business Collaboration

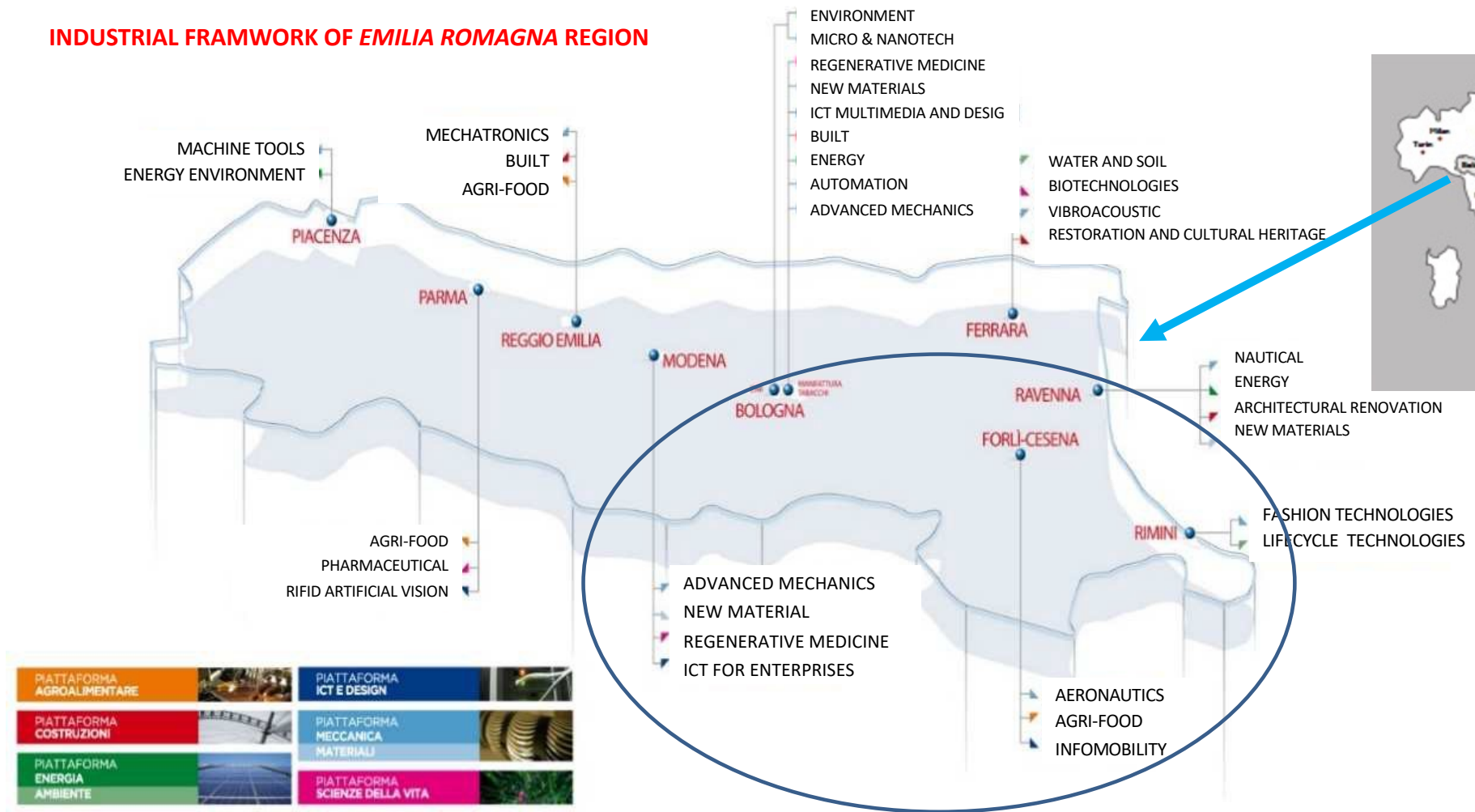
## The Interdepartmental Centres for Industrial Research at the University of Bologna

**Dario Croccolo**

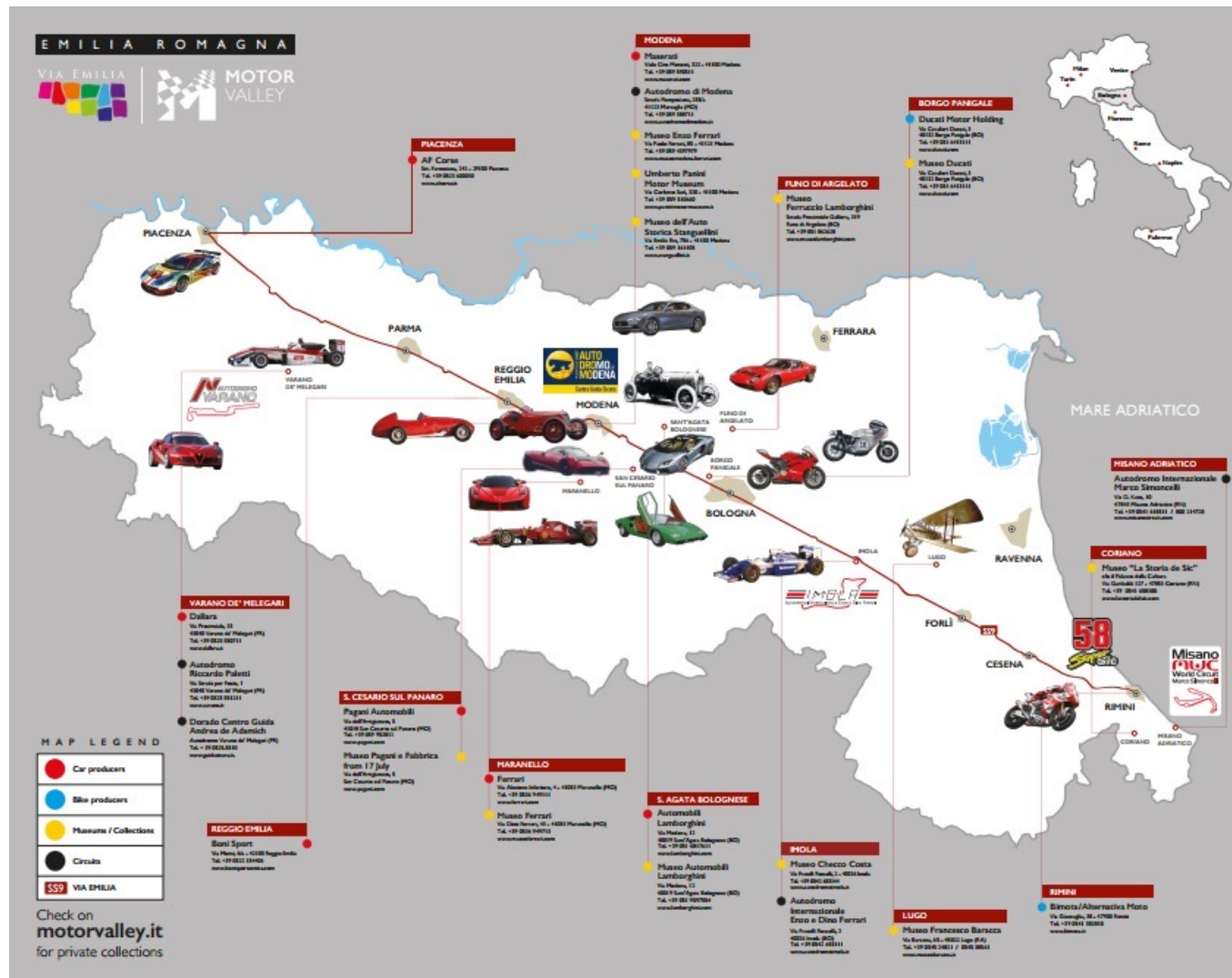
Head of Interdepartmental Centre for Industrial Research in Advanced Mechanical  
Engineering Applications and Materials Technology

# Interdepartmental Centres at University of Bologna

## INDUSTRIAL FRAMEWORK OF EMILIA ROMAGNA REGION



# Interdepartmental Centres at University of Bologna



## Interdepartmental Centres at University of Bologna

### MISSION

- Cooperate with the regional industrial system, mainly SMEs, through joint R&D projects, commissioned research and research assistance
- Share infrastructures through the establishment of Joint Labs
- Promote the enhancement of research results, through *licensing, spin off, creation of new companies*.





## Interdepartmental Centres at University of Bologna

### ADDED VALUES

- Multidisciplinary and cooperation among 24 Departments involved
- Represent UNIBO in the "RER Technopolis System" and in the new regional Clusters
- Preferential access to R&D funding PR FESR RER (Regional)
- Preeminent role in RER programming and enhancing the competitiveness of the territory
- Partnership with companies and potential greater competitiveness of UNIBO on national and international funds



## Interdepartmental Centres at University of Bologna

<b>CIRI</b>	<b>Acronym</b>	<b>Head</b>
<b>Aerospace</b>	AERO	Paolo Tortora
<b>Agri-Food</b>	AGRO	Francesco Capozzi
<b>Buildings &amp; Construction</b>	EC	Marco Savoia
<b>Renewable Resources, Environment, Sea and Energy</b>	FRAME	Francesco Melino
<b>Information and Communications Technologies</b>	ICT	Luca Foschini
<b>Advanced Mechanical Engineering Applications and Materials Technology</b>	MAM	Dario Crocco
<b>Health Sciences &amp; Technologies</b>	SDV	Monica Forni



## Interdepartmental Centres at University of Bologna

<b>CIRI</b>	<b>Researchers</b>
AERO	51
AGRO	121
EC	113
FRAME	138
ICT	100
MAM	160
SDV	113
total	<b>796</b>



# CIRI AERO

## MISSION

Promote the development of **knowledge, expertise, and research** for companies and research institutions, both private and public, operating in the sectors of aeronautics and space



## MISSION

Develop **research projects** through interdisciplinary **Operating Units:**

OU 1 - Aeronautics, Aerodynamics and Propulsion

OU 2 - Space Science and Technology

All activities are carried out for increasing research projects directly funded by companies or supported by public funds

***Let's focus on industrial research !***



# CIRI AERO



# OPERATIVE UNITS



## OU 1 Aeronautics, Aerodynamics and Propulsion

- Development of new materials
- Technological processes and manufacturing techniques for the aeronautical industry and high technology enterprises
- Modelling and development of innovative components and systems for the aeronautics industry
- Experimental and numerical study of the aerodynamic characteristics of industrial devices and propulsion systems
- Experimental and numerical study of the characteristics of turbulent streams
- Development of new ground, aeronautical and space propulsion systems and components
- New design and prototyping paradigms, for the aeronautics and high-tech industry

### key words

*Aerodynamics and Fluid dynamics, Plasmas, Thermo-fluid dynamics, Aerodynamic Plasma Control Propulsion, Virtual Reality and Simulation, Lightweight Structures and Composite Materials, Flight Mechanics*

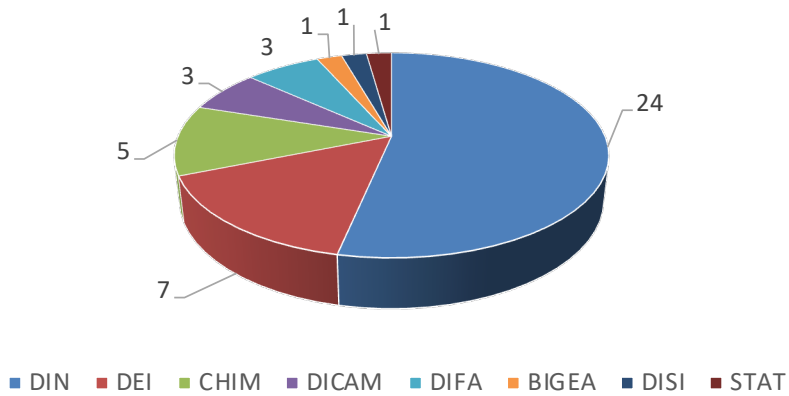
## OU 2 Space Science and Technology

- Space exploration science, technologies, techniques and systems
- Planetary exploration missions design, implementation and data analysis
- Microsatellite and space microsystems design, implementation and In-Orbit-Validation (IOV)
- Space experiments design and implementation, with a focus on experiments on the Int'l Space Station (ISS)
- Ground control centers for in-orbit control of space mission, radio tracking from ground and precise orbit determination
- Development of advanced numerical techniques to analyze large amount of data (Big Data) from past, current and future space missions

### key words

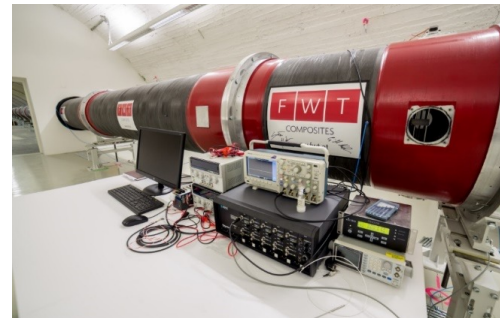
*Astrophysics and Cosmology, Astrobiology Earth Observation, Microsatellites and Space Systems, Satellite Ground Station, Radio Science and Planetary Exploration*

## Researchers and Departments



## Locations and Equipment

Tunnels “Ex Caproni” in Predappio – Laboratory CICLoPE  
 Technopole in Forlì – Laboratory of Aerospace Technologies





## Role of the Italian **AVIATION** industry:

- fixed wing aircrafts
- helicopters and tilt rotors
- remotely piloted or autonomous aircraft
- Air Traffic Management(ATM) and systems (eg. radar systems)
- aircraft engines with related sub-systems
- avionic systems and equipment
- surveillance systems, defence electronics and secure communications



## Focus of the national **SPACE** activities:

- production of high-tech space launchers mainly used for access to low orbits
- production of satellites equipped with optical and radar systems for Earth observation and environmental analyses
- participation in international scientific programs of space missions and observation of the Universe



# CIRI AERO

# HIGHLIGHTS

## – Project ALMASat → ALMASpace → SITAEEL

- R&D Academic project (ALMASat-1)
- Start-up of the spin-off ALMASpace
- Spin-off assignment and merger with SITAEEL S.p.A. (main private capital Italian space agency)

## – Project Helicopter CURTI S.p.A. → Spin-off ZEPHYR

- Steady skills on drones in the Flight Mechanics laboratory
- Agreement for «dronizing» of the Zefhir helicopter by CURTI S.p.A.
- Start-up of the spin-off ZEPHYR S.r.l.

## – Project EU-HIT (CICLoPE tunnel)

- Laboratory for experimental researches on wall turbulence – a unique in the world lab
- FP7 EU-HIT project for the creation of an infrastructural EU network
- «CERN style» model: international working groups stay at CICLoPE for a certain period of time (2-3 weeks), paying for its use then publishing the results jointly to the UNIBO researchers involved



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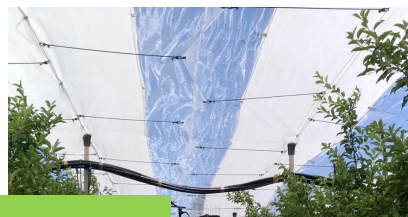
CIRI AEROSPACE

# CIRI AGRO

## PRIMARY PRODUCTION



**Saving 50% of irrigation water** (2020 data): 1640 cubic m/year/ ha in standard apple orchard; 850 cubic m in the specialized parcel.



S<sub>3</sub>O



SMART  
SPECIALIZED  
SUSTAINABLE  
ORCHARD

Development of solar roofs that can be integrated with anti-hail nets

Self-driving electric rover for orchard work

Drones and sensors powered for data collection

Management of the orchard microenvironment



# CIRI AGRO

## PRIMARY PRODUCTION

Replacement of soy protein with more sustainable sources (e.g. insect meal, microalgae, cell culture, by-products)



Differentiation of the final product (e.g. reduction of antibiotic use, enrichment in essential nutrients for humans - PUFA, Se, Zn)



Food strategies for improving the sustainability of production and the quality of poultry meat

Improvement of the technological characteristics of meat (e.g. increase in the antioxidant content of meat)



- Project EU **NextGenProteins** «Bioconversion of Underutilized Resources into Next Generation Proteins for Food and Feed»

<https://nextgenproteins.eu>

**NEXTGEN**  
PROTEINS

- Project EU **INTAQT** «INnovative Tools for Assessment and Authentication of chicken meat, beef and dairy products' Qualities»

Improvement of the shelf-life of products for the reduction of losses and waste



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# CIRI AGRO

# INDUSTRIAL TRANSFORMATION

Emerging non-thermal technologies: process optimization

High level of innovation



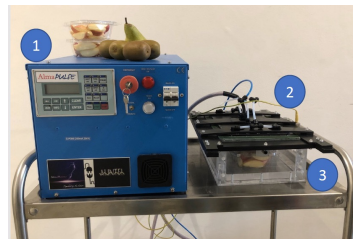
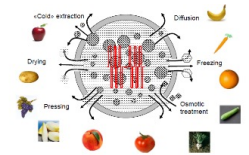
High homogenization pressures for the production of functional apple-based SNACKs (Gea Niro Soavi)



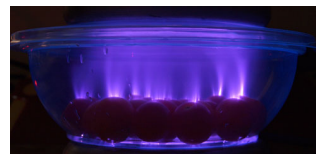
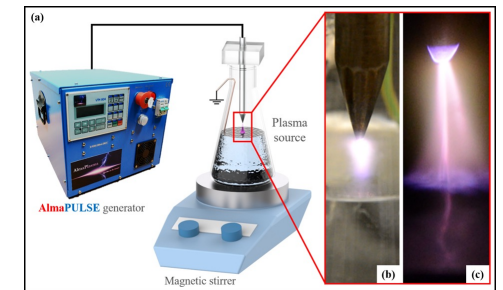
Technological tests applied for the treatment of food with high intensity ultrasound (US)



Technological tests applied for the treatment of foods with pulsed electric fields (PEF)



Technological tests applied for the stabilization of food and packaging with cold plasma gas and plasma-activated water



# CIRI AGRO

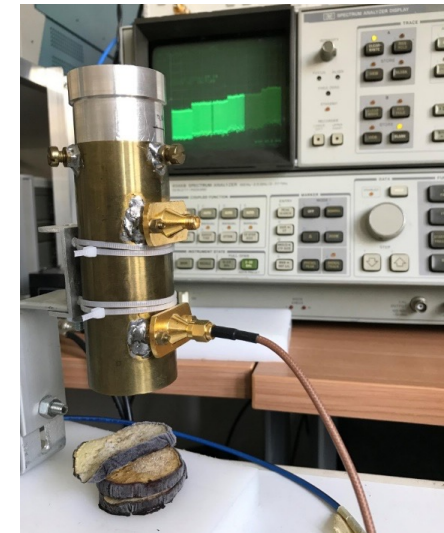
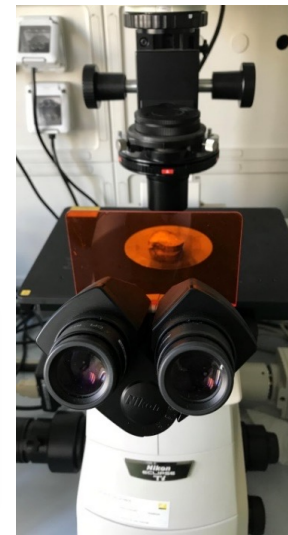
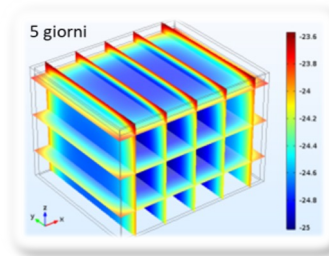
# INDUSTRIAL TRANSFORMATION



“Cold management in Agro-food Chains: solutions for process digitalization”

Prototype of an integrated system for the optimized management of the cold chain in a process of transformation of vegetable products and its validation in an industrial environment

- Numerical models to evaluate the incidence of cell temperature fluctuation on the product;
- Determination of the different product states as the temperature varies





# Valorization of fish products and by-products

## Fishing wastes

- ✓ **8%** of global fisheries are discarded at sea (FAO, 2016) (**10 million tons/year**)
- ❖ **Objective:** To sensitize processing companies and consumers to the reduction of waste, through the valorization of species not appreciated by the Italian market and the promotion of little-known products



## PRIZEFISH

Piloting of eco-innovative fishery supply-chains to market added-value Adriatic fish products



## Evaluation of the quality of mantis shrimp flesh in the freezing regime



✓ Valorization of *Squilla mantis*  
CRUSTACEAN  
Specie: *Squilla mantis* ; Family: Squillidae



Tools and Strategies for a Sustainable, Resilient and Innovative European Aquaculture

✓ **Valorization of neglected species** (amberjack and meagre)  
Through the formulation of innovative products



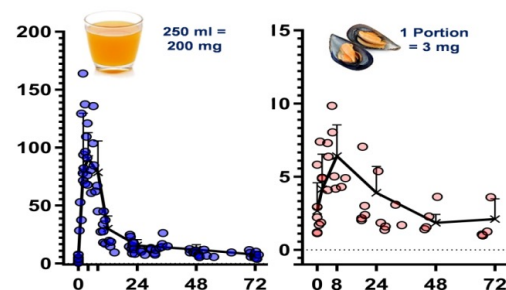
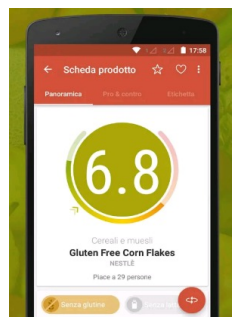
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CIRI AGRO

FOOD & HEALTH

# Valorization of biodiversity in functional food products



**Portable devices for self-assessment of healthiness and nutritional value.**  
**Selection of biomarkers to verify the intake of particular foods.**  
**Devices for in vitro evaluation of the bioavailability of nutrients**

## CIRI BC

## Organization and Staff

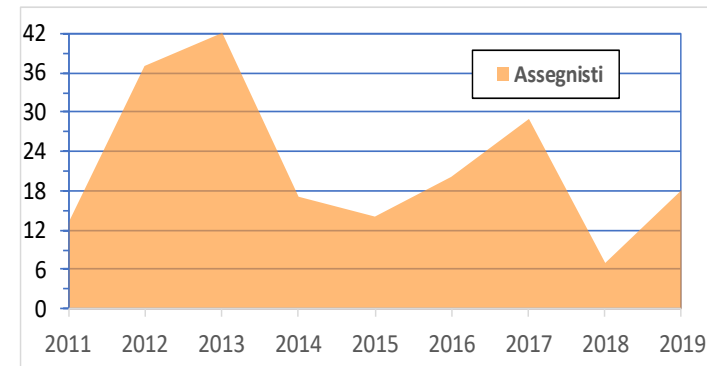
### 3 UNITS

- Fluid dynamics applied to civil infrastructures, energy and environment
- Safety, sustainability and energy in buildings, civil constructions and environment
- New technologies applied to restoration, recovering and requalification of existing buildings (Ravenna)

### Staff : (2022)

Research staff	<b>103</b>
Research fellowship	25
Consultants.	4
Technical staff	2

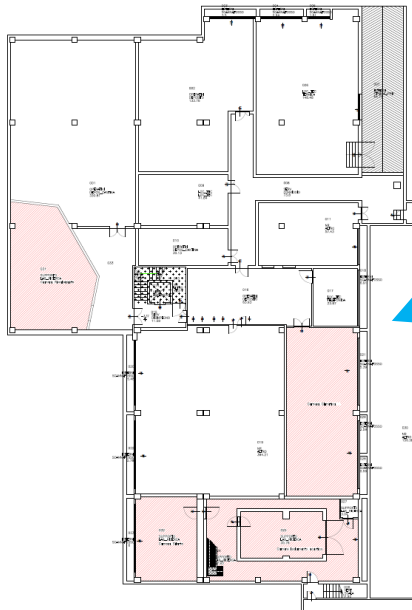
Research fellowship: 197 (11-19)  
105 (14-19)



# CIRI BC

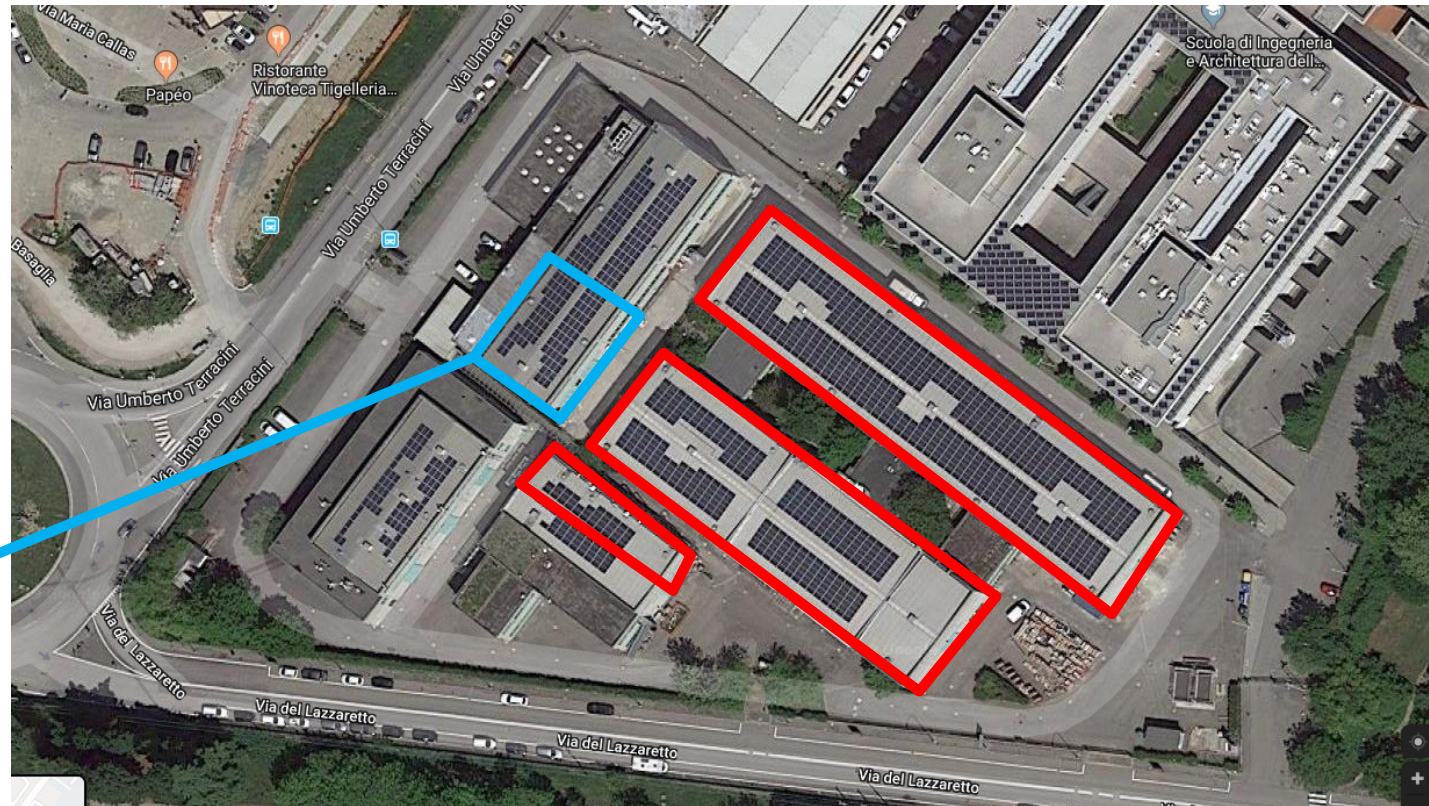
## Spaces:

- DICAM → 4850 m<sup>2</sup>
- DIN → 420 m<sup>2</sup>
- DBC → 105 m<sup>2</sup>
- DA → 25 m<sup>2</sup>



## Location

Collocazione interna a UNIBO a BO e RA

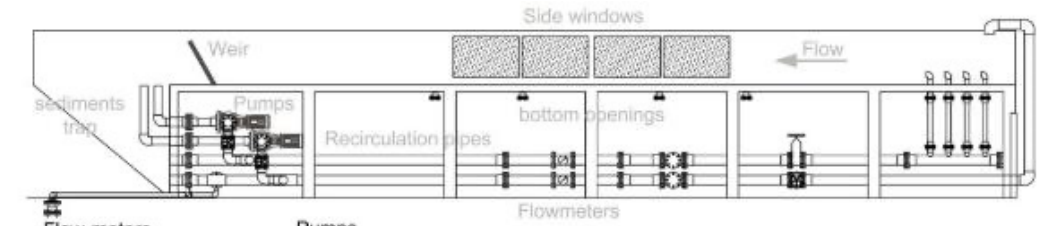


Integrated management of safety



# CIRI BC

# Facilities





# CIRI BC

# Facilities



## CIRI BC

Funds from industrial research

**3,8 M€**

Grants from competitive research projects (Italian, EU, etc...)

- also with Companies -

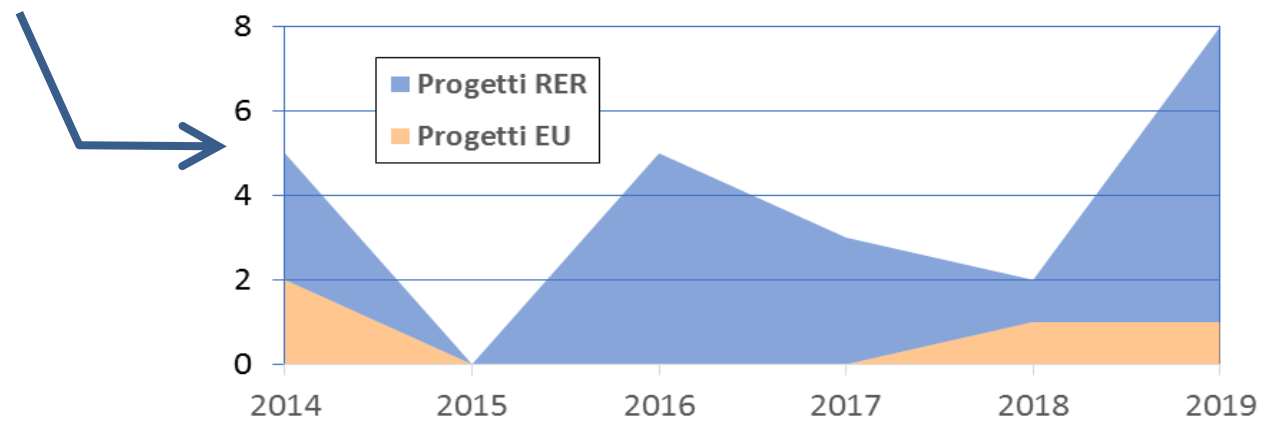
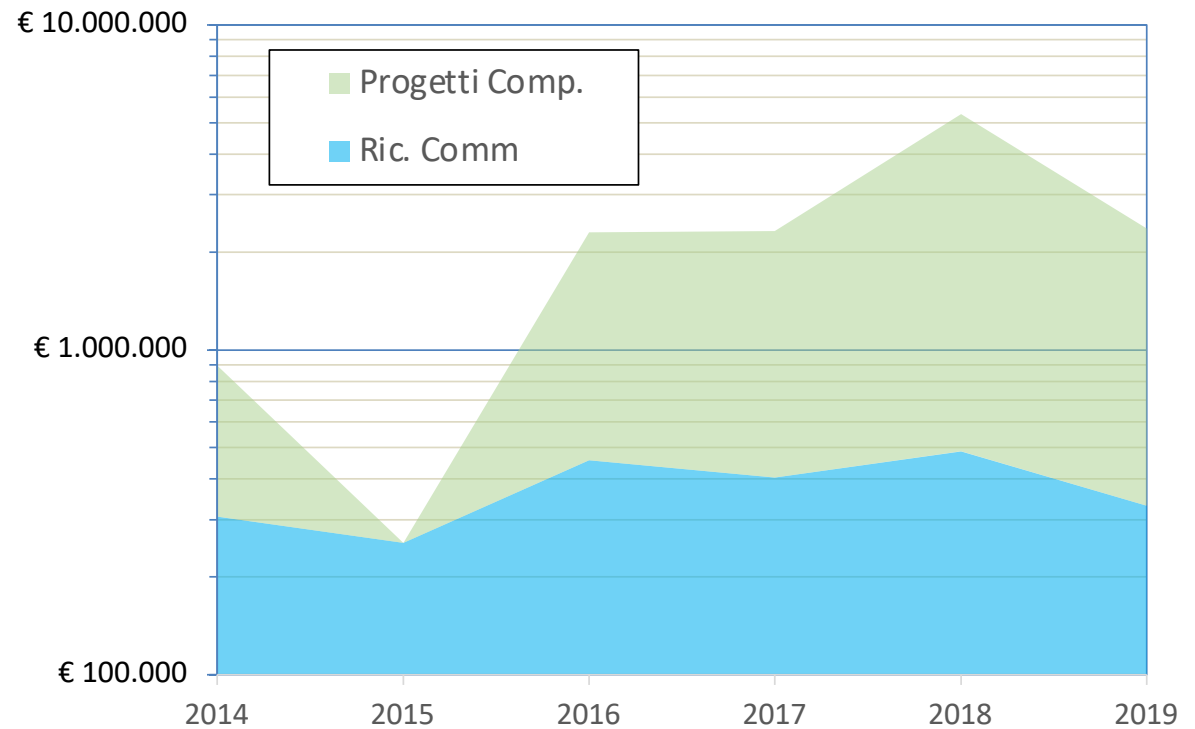
**13,1 M€**

Original grant 2011 (RER):

**9,1 M€**

Total competitive grants:

**22,2 M€**



## CIRI BC

## Success stories

### Rothoblaas



- Multi-year collaboration
- Development of bolted connections for wood structures
- Improvement of acoustic performances of wooden products

### – Creation of 2 Joint Research Labs:

- CMF Greentech
- ALIVA facade



### Kerakoll



- Multi-year collaboration
- Development of composite systems for structural strengthening
- Components validation
- Structural testing



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## CIRI BC

### FASSA SRL



- Multi-year collaboration
- Development of innovative buildings strengthening materials (FRP, FRCM, CRM);
- Validation of building systems resistant to seismic stresses in plane and out of plane;



## Success stories

### TERZER SRL



- Multi-year collaboration
- Structural optimization of thermal insulation systems applied on rc slabs;
- Validation of thermal insulation system applied on rc slabs of existing buildings;
- Analysis of seismic/cyclic behaviour of thermal insulation system applied on rc slabs.



...and many others



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# CIRI FRAME

## Mission

The mission of CIRI FRAME is to **promote, coordinate and carry out**



**industrial research**



**promotion of research results**



**technology transfer**

in the field of:

- **renewable sources**, raw materials and energy;
- study and protection of the **environment**;
- the study and use of the **sea** and coasts;
- sustainability in the production and rational use of **energy**;

# CIRI FRAME

## Organization

About 130 RESEARCHERS from

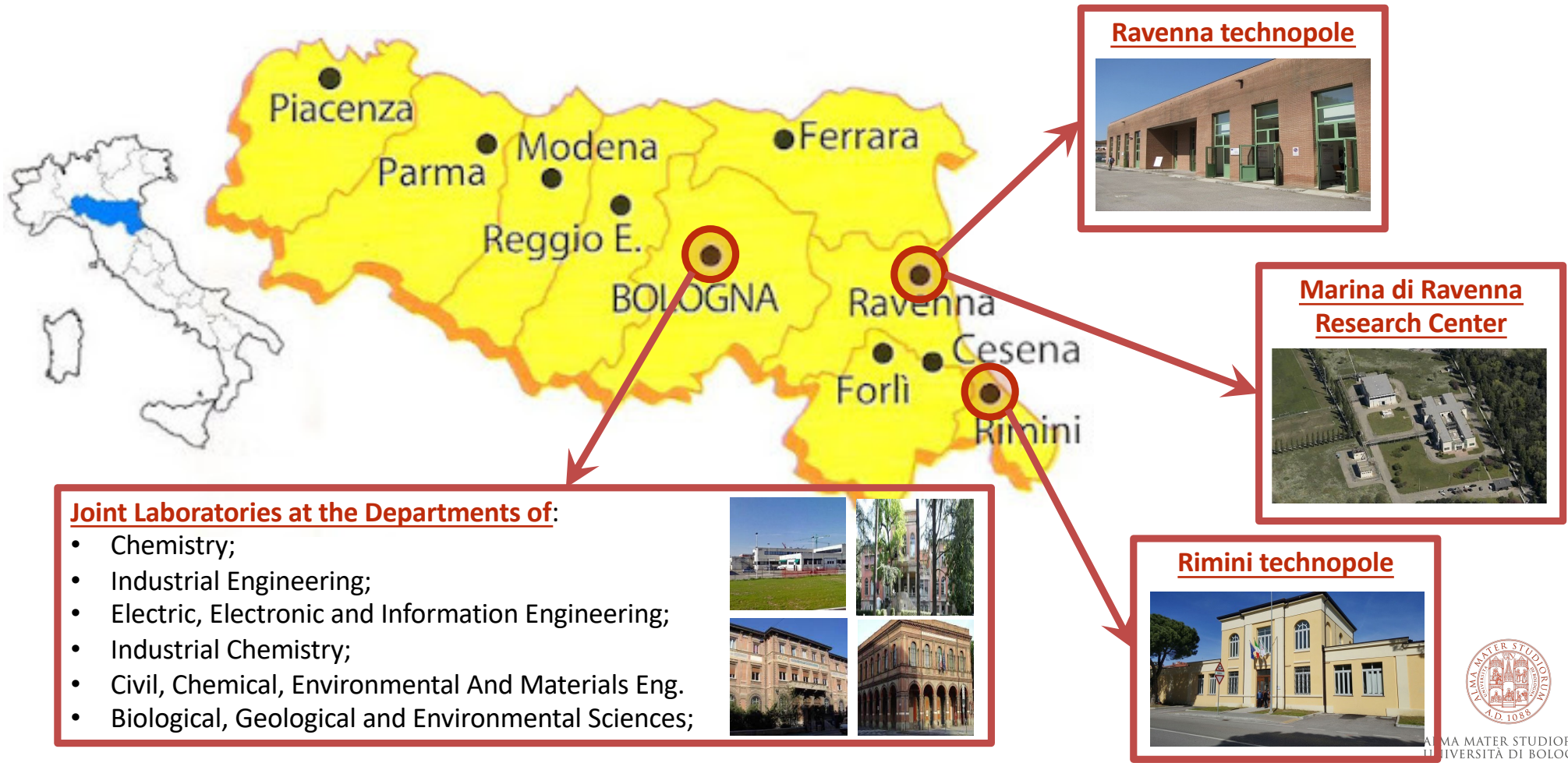
15 Departments

organized into 3 Operational Units



# CIRI FRAME

## Research Infrastructures



### Joint Laboratories at the Departments of:

- Chemistry;
- Industrial Engineering;
- Electric, Electronic and Information Engineering;
- Industrial Chemistry;
- Civil, Chemical, Environmental And Materials Eng.
- Biological, Geological and Environmental Sciences;



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# CIRI FRAME

## Operational Units



### Renewable Sources and Sustainability (Scientific manager: Prof. Daniele Fabbri)

- Biorefinery;
- Ecodesign, Ecoefficiency and Industrial Ecology;
- Life cycle of products and sustainable waste management, circular economy;
- Recovery of contaminated sites;
- Green Chemistry & Green Catalysis;



### Marine Resources and Blue Growth (Scientific manager: Prof. Fausto Tinti)

- Study of the marine environment and the sustainable use of its resources;
- Technologies for the protection of the sea and coasts and for the mitigation of anthropogenic impacts and climate change;
- Technologies related to fishing, aquaculture and the preservation of the fish heritage;
- Oceanographic systems;
- Offshore platforms;
- Shipping systems; Cultural and environmental heritage of the sea; Marine tourism;



### Technologies for Energy and the Environment (Scientific manager: Prof. Alessandro Tugnoli)

- Development and use of dedicated energy crops and residual biomass in agriculture;
- Biofuels, hydrogen, synthesis gas, net-zero-CO2 fuels;
- Low temperature fuel cells;
- Smart Grids;
- Energy Efficiency;

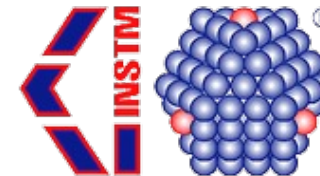
# CIRI FRAME

## Recent Collaborations with Companies



# CIRI FRAME

## Recent Collaborations with Institutions



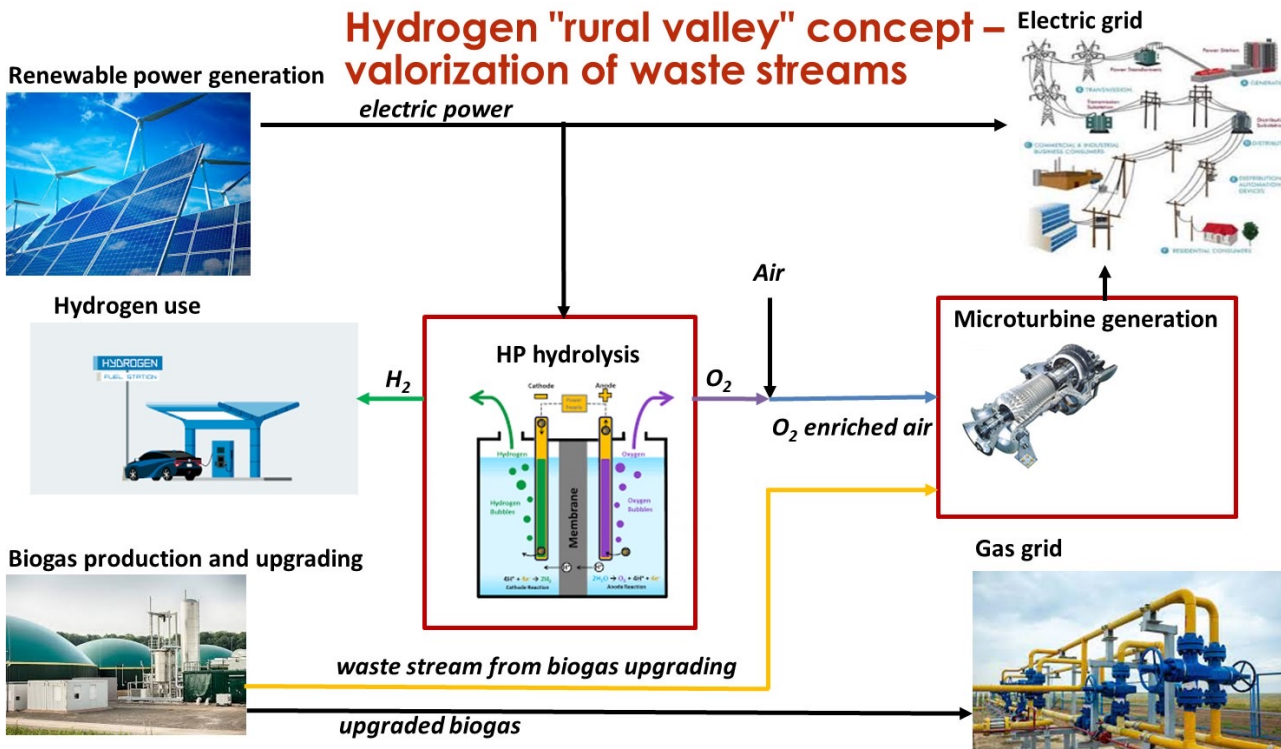




# CIRI FRAME

## An example of success (1)

HC-hub-ER - Hydrogen and Carbon use through Energy from Renewables  
 Joint LAB Eni – CIRI-FRAME, Università di Bologna



### Projects in progress:

- ✓ Sustainable and Safe Production of  $H_2$
- ✓ Use of  $CO_2$  in synergy with the transformation of hydrogen
- ✓ Technologies with potentially negative  $CO_2$  emissions -  $CO_2$  mineralization in waste
- ✓ Development of membrane and hybrid systems for  $CO_2$  separation

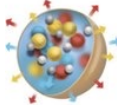
# CIRI FRAME

## An example of success (2)

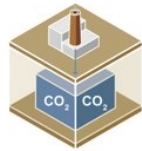
FIP-WE@UNIBO - Fraunhofer Innovation Platform on Waste Valorisation and Future Energy Supply  
Joint LAB Fraunhofer Gesellschaft – CIRI-FRAME, Università di Bologna



adsorbent materials



slow functional chemical release materials



carbon sequestration



soil improvers and agriculture



municipal and industrial effluent treatments



soil and water (bio)remediation

### Second Generation Carbons

Materials from residues: development of functional and low cost carbon-based materials from biogenic residues, waste and recycled fossil material for industrial scale applications.

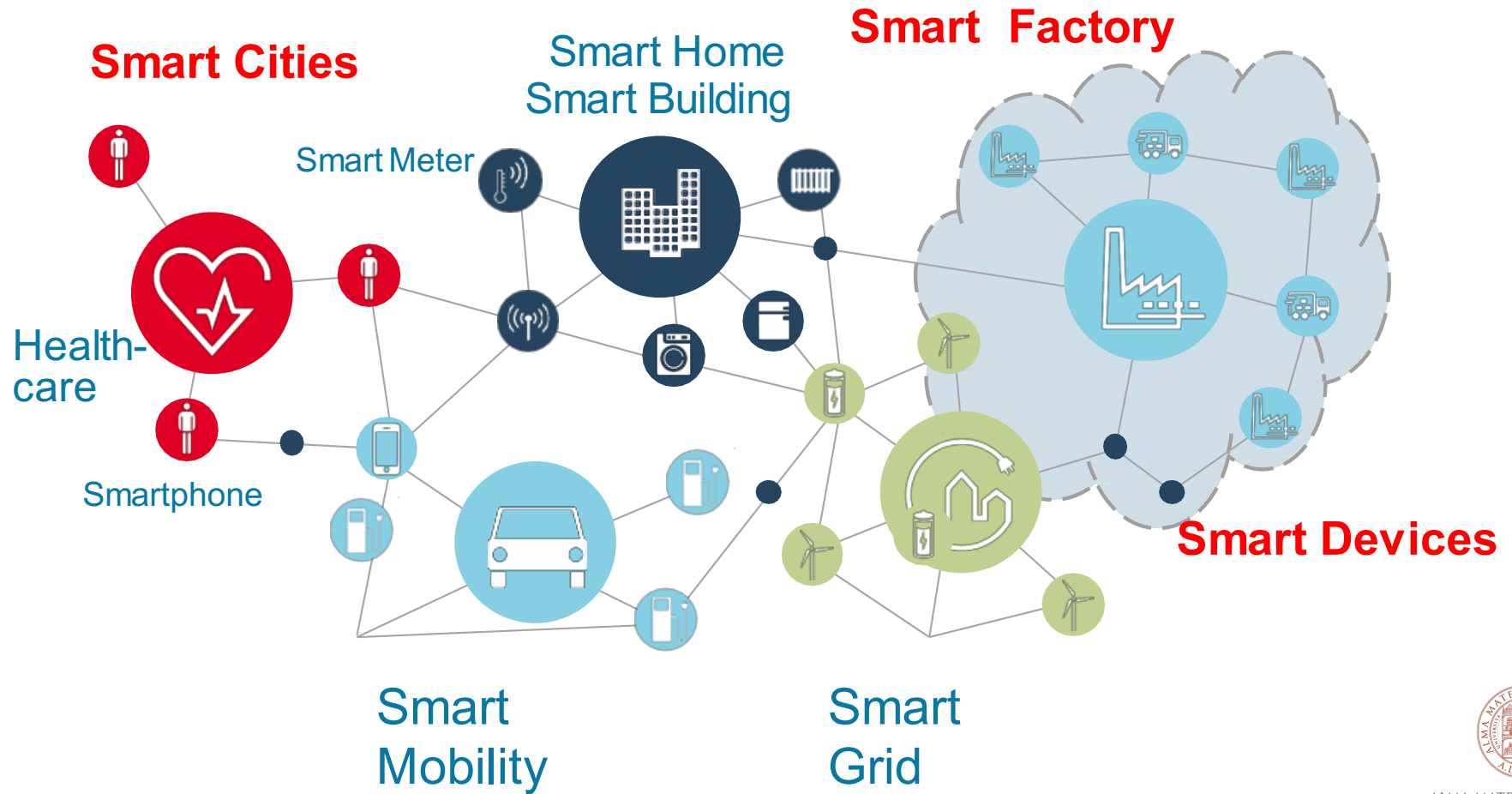


### Hyperthermophilic Composting and Biochar-Biomass Co-Composting

- ✓ nutrients recover and agronomic improvement of soil
- ✓ waste reduction
- ✓ reduced costs through compost self-production
- ✓ economic opportunities through Carbon credits

# CIRI ICT

## Digital transformation: smart everything vision

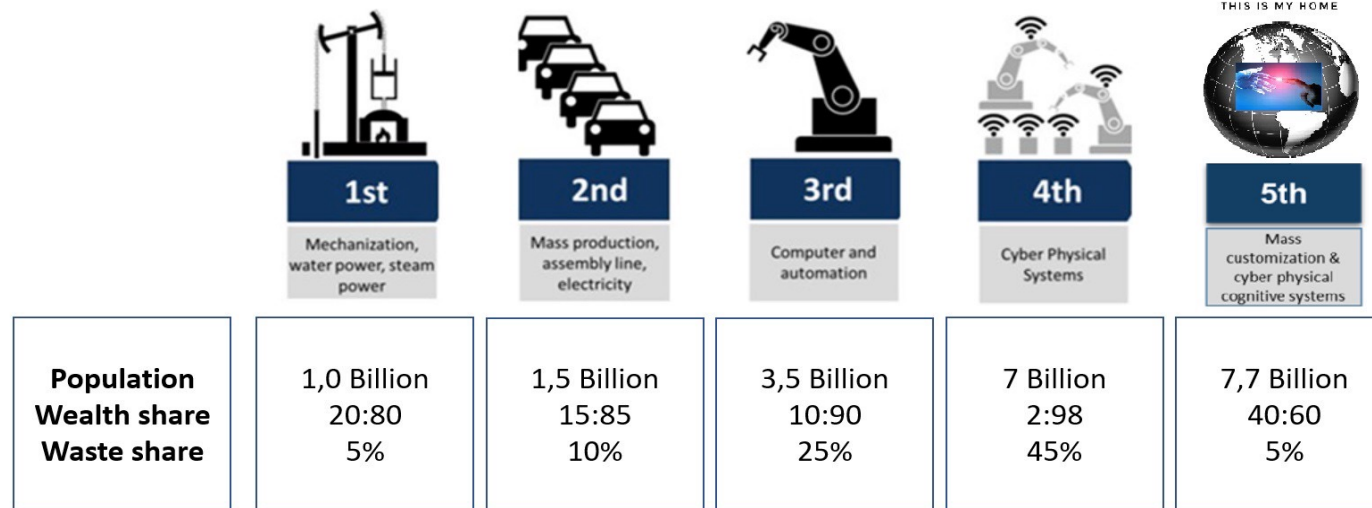




# CIRI ICT

## In Europe, new challenges: Industry 4.0, Industry 5.0 & Society 5.0

### INDUSTRIAL DEVELOPMENT



- **Sustainable, human-centric and resilient**  
The worker is not to be considered as a 'cost', but rather as an 'investment' position for the company → **centrality of human capital**
- Skills, up-skilling and re-skilling → **continuing education**



# CIRI ICT

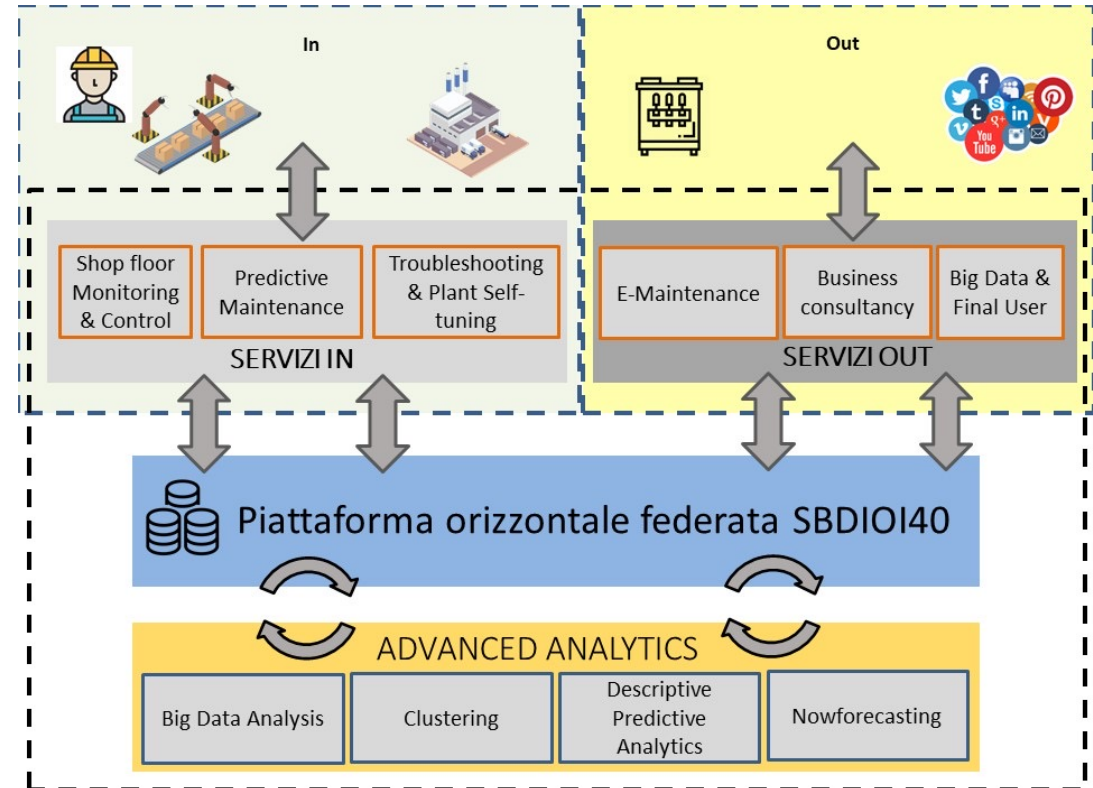
**Digital transformation: people at the center...**

**thanks to technology**



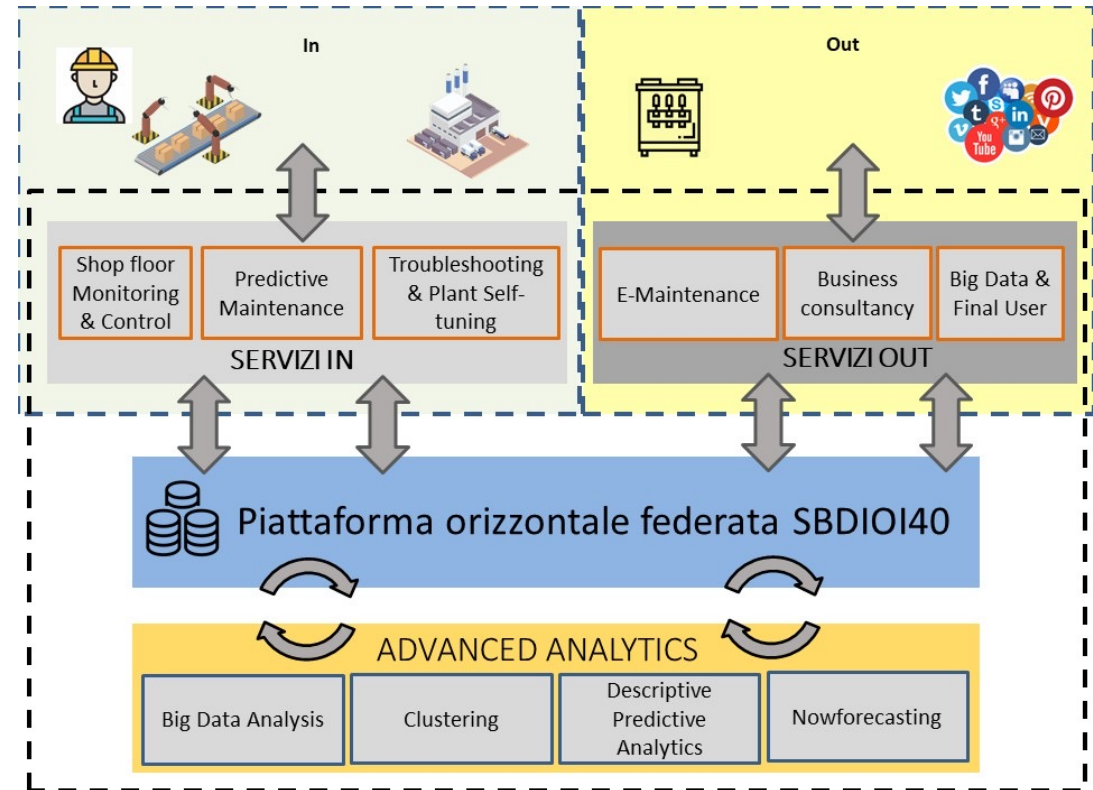
- Big Data Analytics, Machine learning
- Cloud e edge computing
- Augmented e Virtual Reality
- Data Warehouse, Big Data e DBMS NoSQL
- Business Process Reengineering e Digital transformation
- Predictive maintenance

Assist and support local companies in the **transition from product economy to service economy**



# CIRI ICT      SBDIOI40: Goals

- Build a **federated cloud platform**
- Integrate **Artificial Intelligence** and **Machine Learning** capabilities
- Facilitate the transition to **big data-enabled management of the shop floor**
- Creating **Out Services**: remote monitoring, after sales, ...
- SBDIOI40 **Federated Demonstration Lab**



## Participating companies

Sacmi | Carpigiani | GEA | Imola Informatica | Italiana SW | Injenia | CINECA

Manufacturing

IT

## Laboratories and Innovation Centres

CIRI-ICT      AIRI      T3Lab  
 CIRI-MAM      MechLav

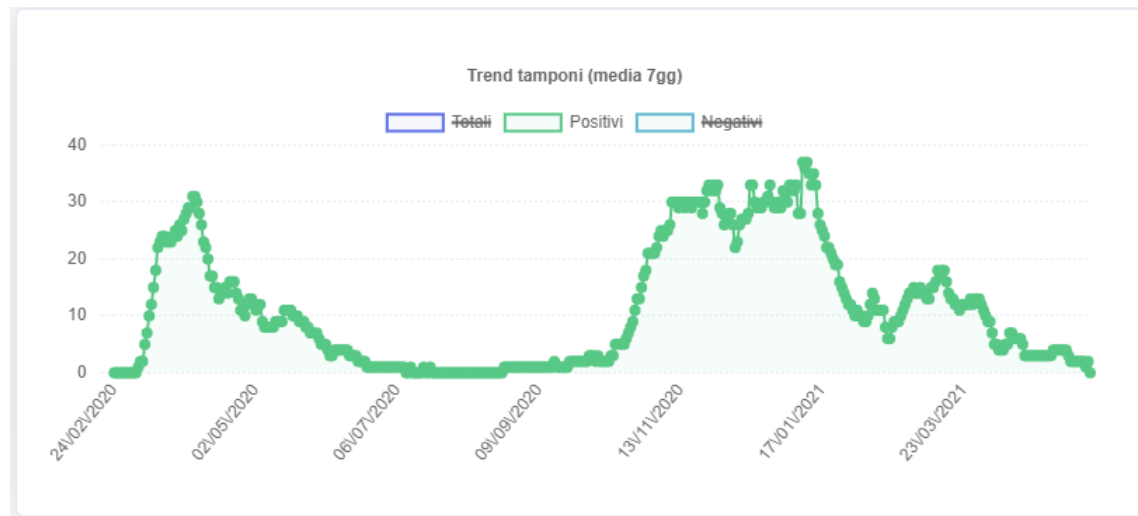


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- Collaboration with the Operative Unit of Occupational Medicine of Prof. Francesco Saverio Violante for the management of COVID+ cases



SWAPS offers **different views**: Big Data make it easy to read reality and current trends

For example, this chart shows the infection trend of COVID+ healthcare workers

0

Errors in Agenda

-13%

Time needed to manage a Symptomatic Operator

-30%

Time to manage a COVID-19 Confirmed Case Contact Operator

-78%

Time to retrieve anamnestic information

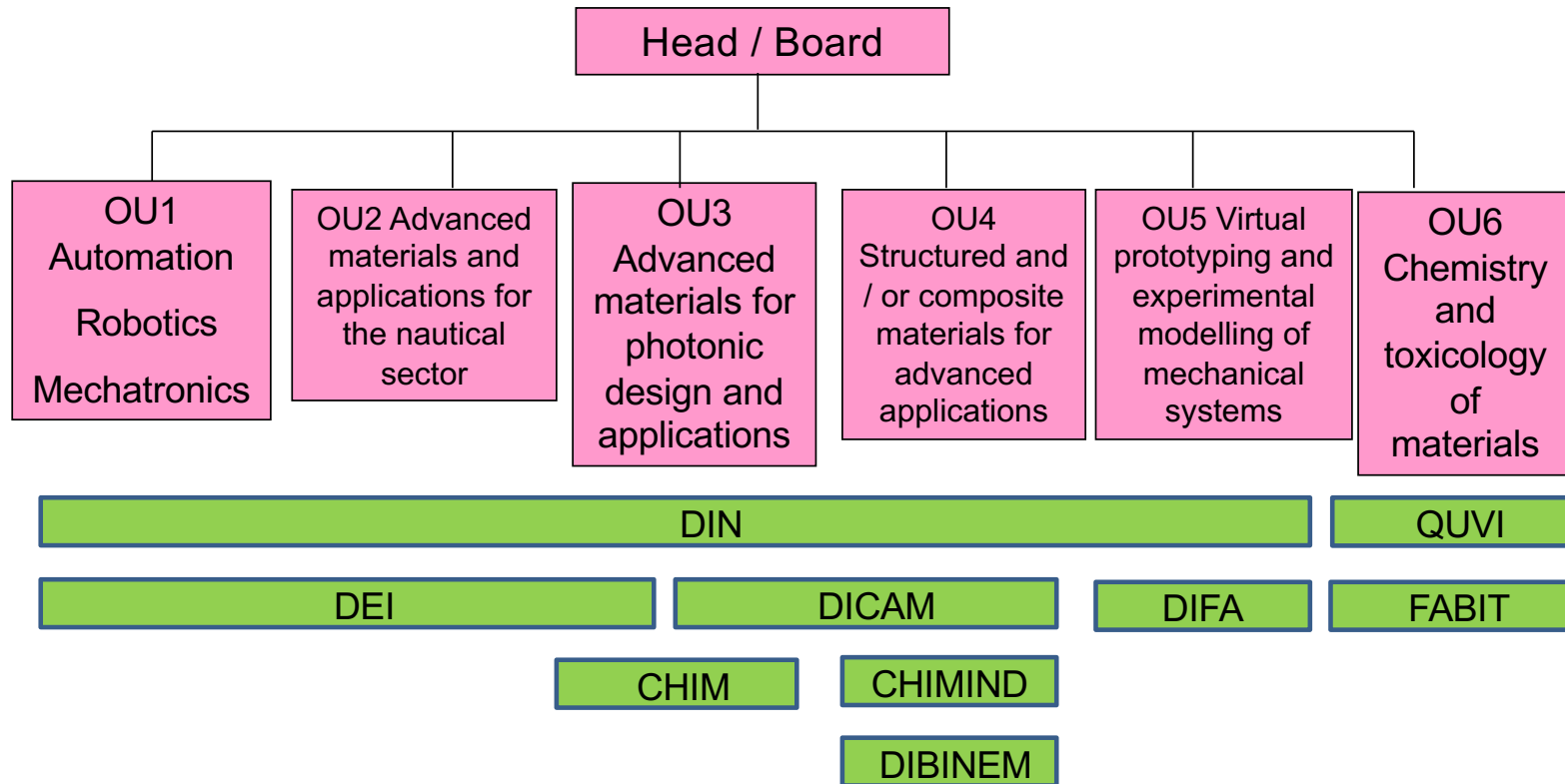


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## CIRI ICT

- Since its creation, CIRI-ICT researchers have been engaged in research projects
  - In the context of international, national and regional competitive calls
    - average funding 2011-18: 500 KEuro/year
    - funding 2019-20: 650KEuro, 2021: 740KEuro
  - In agreement with local companies
    - average funding 2011-21: 250 KEuro/year
  - In addition to the permanent staff, the research projects also employed about 200 of young temporary researchers



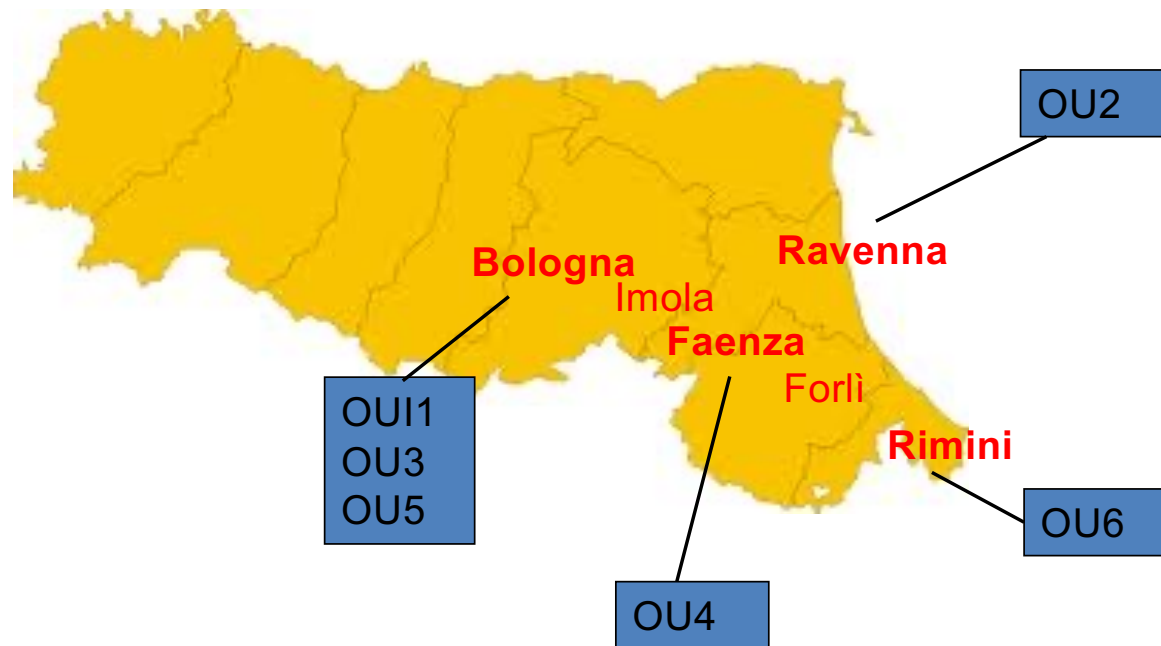


- 60 Full time researchers
- 140 Academics from 12 Departments
- 400 Research contracts in 5 years
- 20 M€ net income
- European Projects
- International partnerships
- 2 High-Tech Start-up companies
- 2 Laboratories inside private companies





## CIRI MAM IN EMILIA ROMAGNA



Ravenna technopole



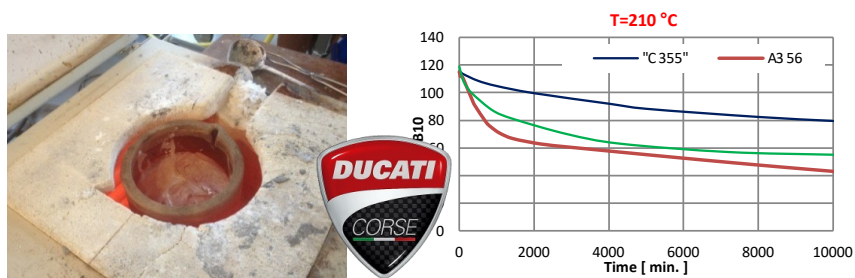
Rimini technopole







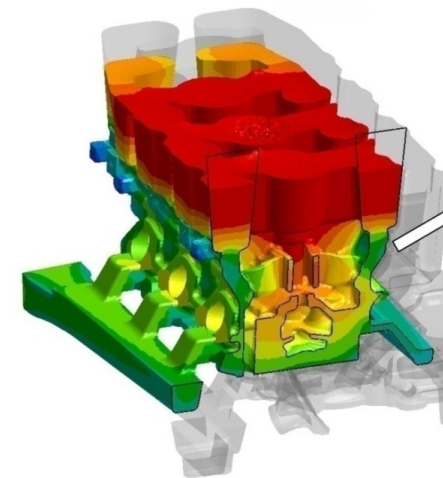
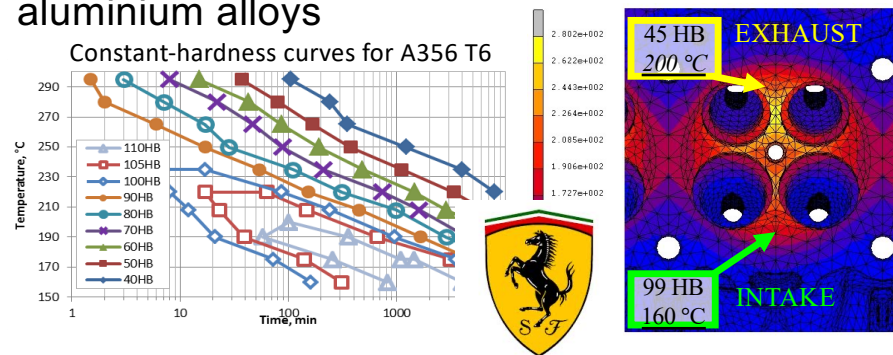
- Aluminium alloys for high temperature applications reinforced with nanodispersoids



- Hybrid
- Graphene – Al alloy castings for high conductivity applications (FP7 NMP Project)



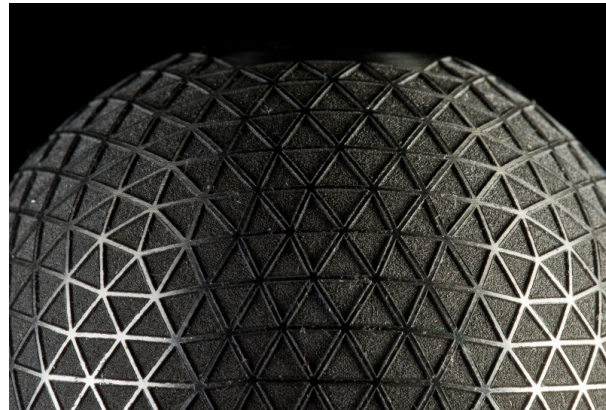
- Foundry and heat treatment optimization of cast aluminium alloys



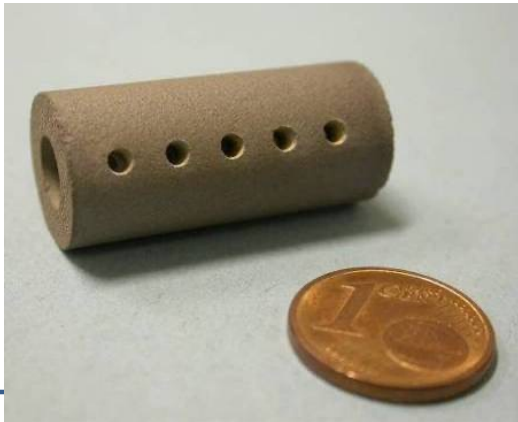


## ADVANCED MANUFACTURING Laser Manufacturing

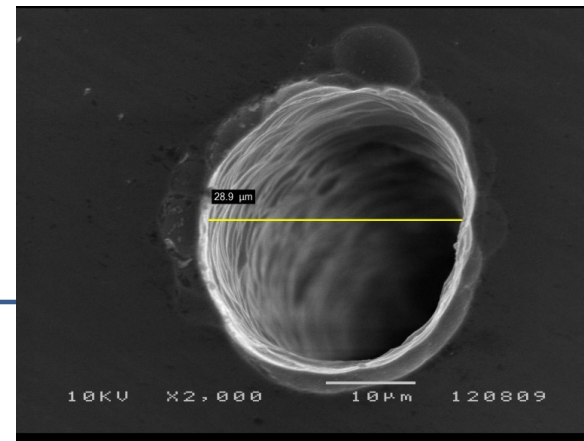
- A wide number of Laser processing technologies are developed in the high power, micro and nano size



Fine surface Sculpturing



Micromachining



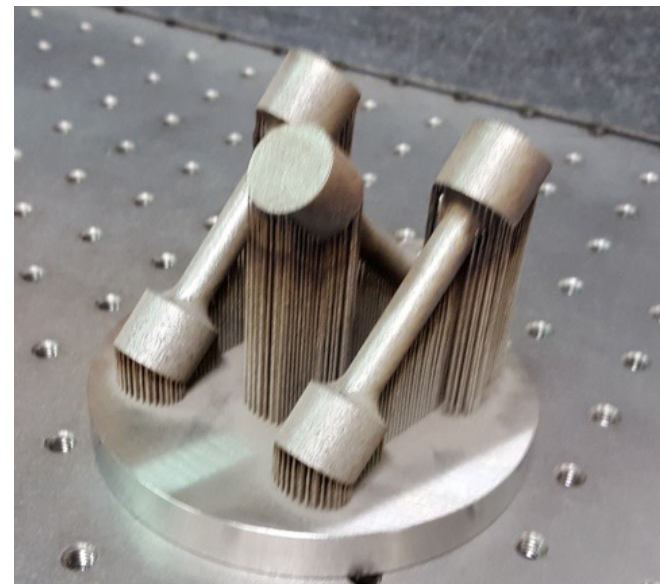
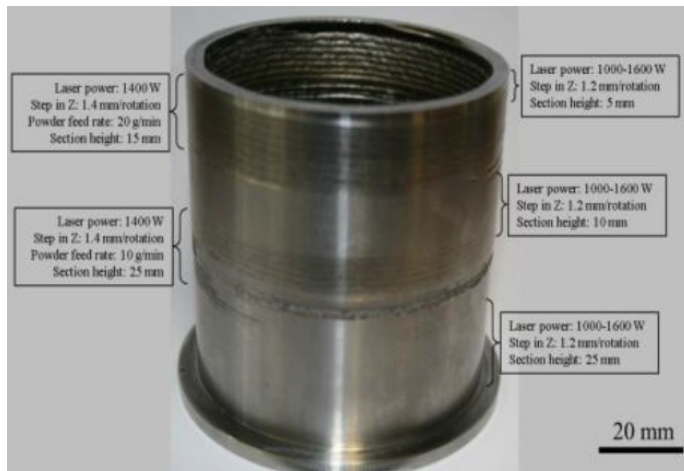
Waveguides on glasses





## ADDITIVE MANUFACTURING

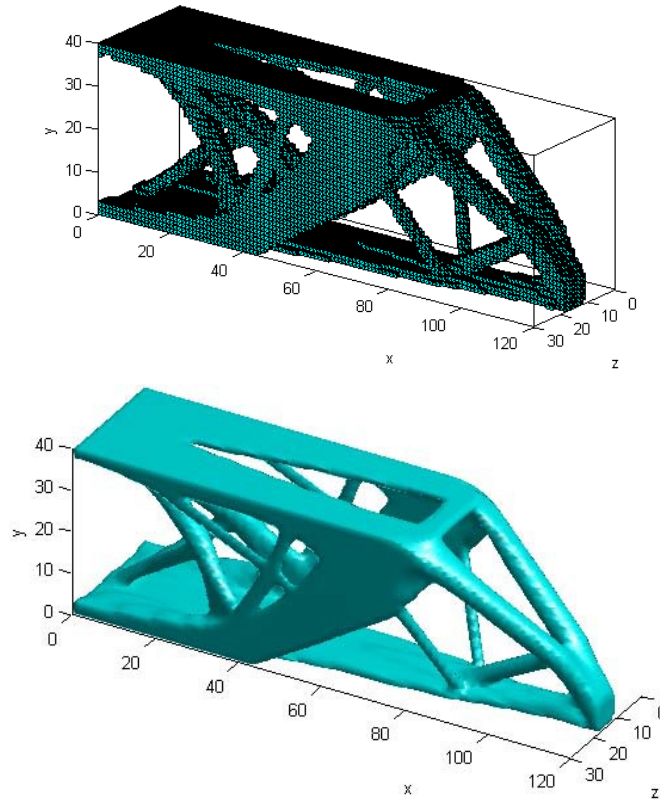
- **MATERIALS:** Metals, Alloys, MMC, Polymers, Composites
- **TECHNOLOGIES:** SLM, Cladding, FDM, SLA, Hybrid
- Development of process parameters for new materials and compositions
- Development of cladding technology for variable chemical composition within a component
- Manufacturing of hybrid components Metal-CFRP (Europe Vanguard Network)





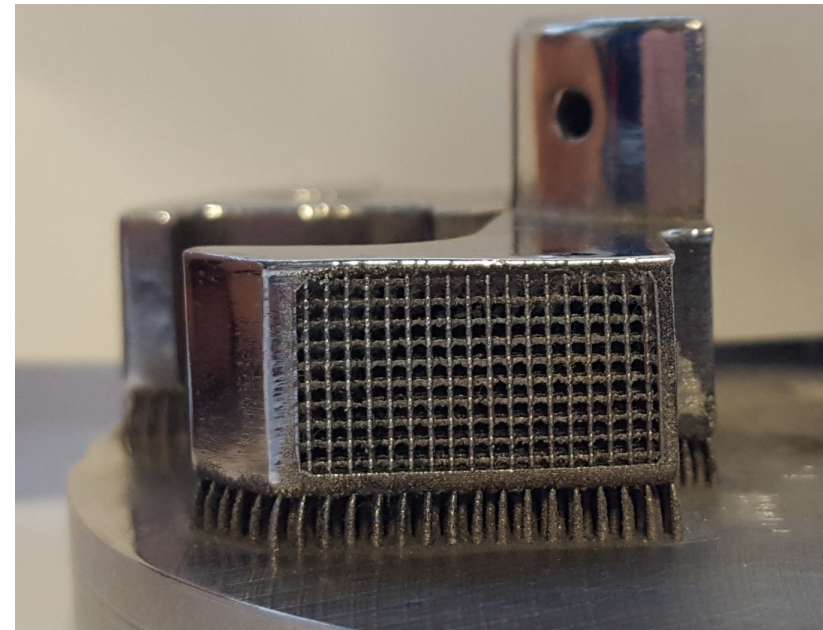


## ADDITIVE MANUFACTURING



### Development of ultra-light components

- by topology optimization
- by cellular structures





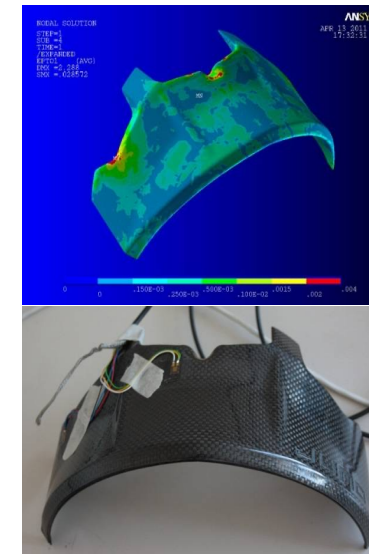


## Composites **ADVANCED MANUFACTURING**

- Lightweight component design and production procedures
- Crashworthiness and Impact Evaluation
- Adhesive joints
- Sandwich Structures: design, optimization, fabrication
- Hybrid Components (Ti-CFRP)
- High damping materials
- Embedding sensors and Bragg fibers for strain and damage evaluation
- Hydroelastic Slamming simulation



Carbon Fiber Spring  
for high cycles fatigue  
applications

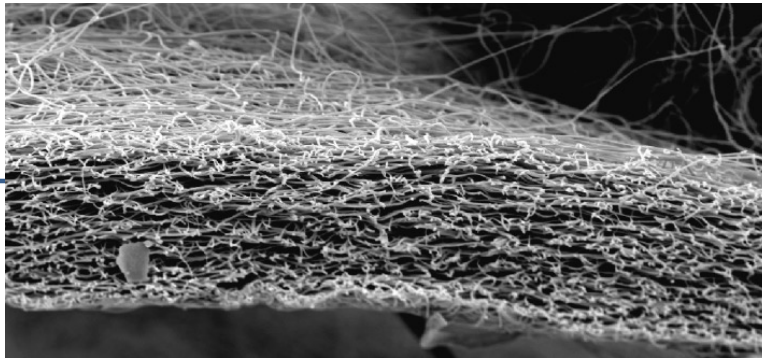
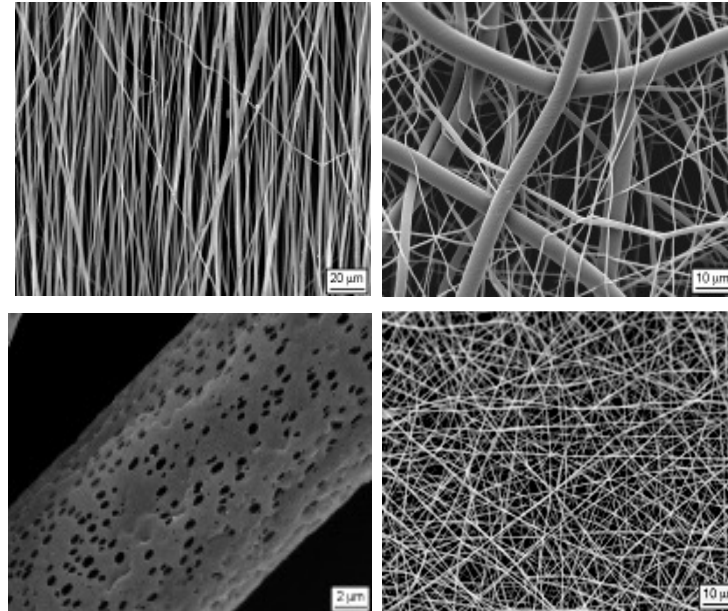


Hybrid  
Component



## Electrospinning **ADVANCED MANUFACTURING**

- Development of Nano-structured Fibers
- Development of Applications
  - ✓ Scaffolds
  - ✓ High conductive materials
  - ✓ Energy storage
  - ✓ Aromas deposition
  - ✓ Air and water filtration
- Machine Design and Prototype construction
- Vascolarized and self-healing structures



Nanofibers of different shapes and materials are developed for different applications





## ADVANCED MANUFACTURING

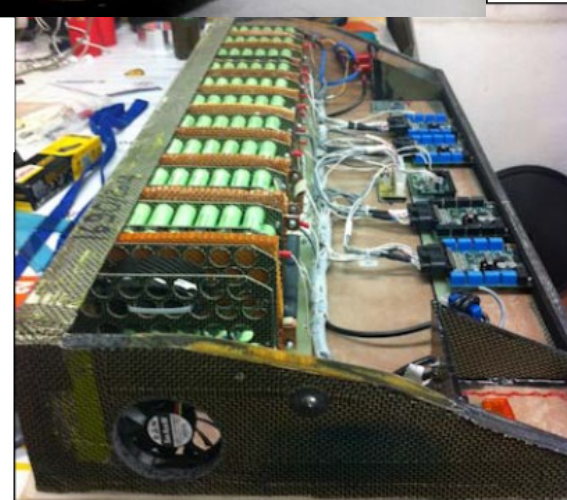
### Energy storage

#### ONDA SOLARE PROJECT

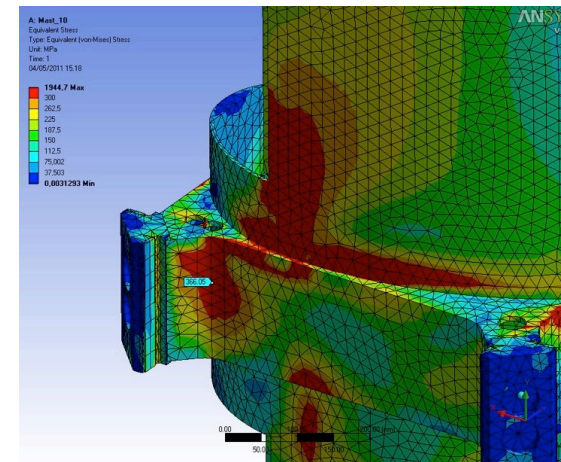
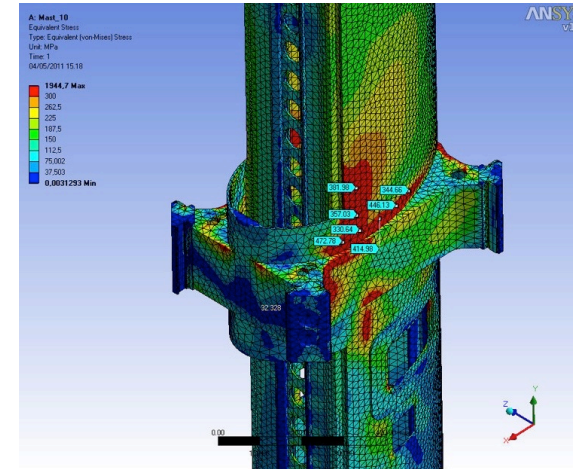
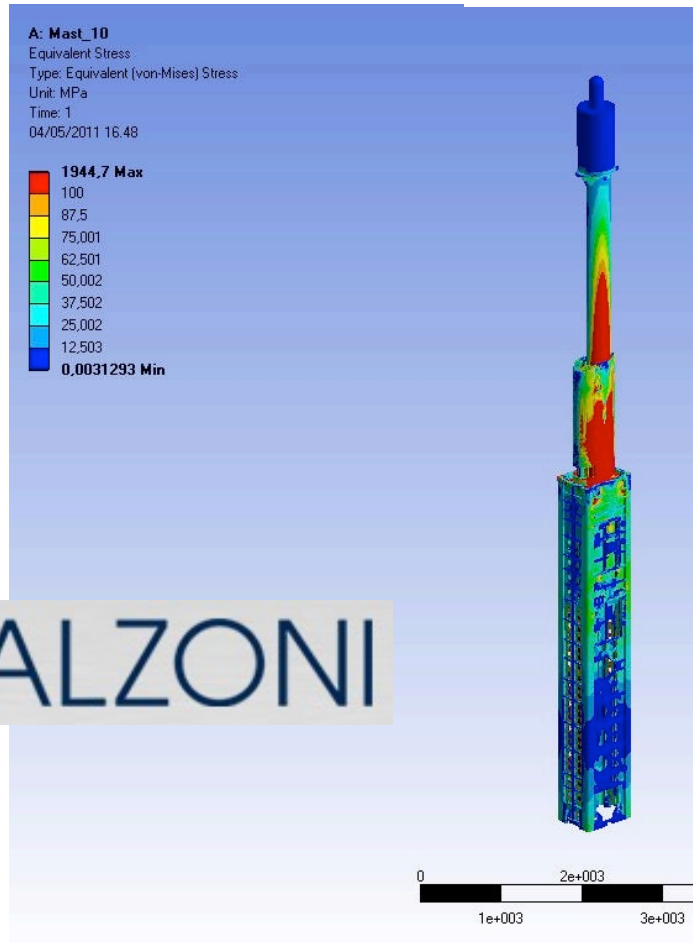
The 100% electrical solar car  
made in Italy

#### Partners:

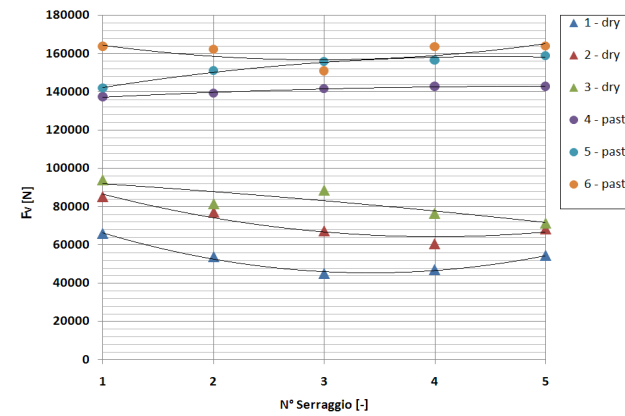
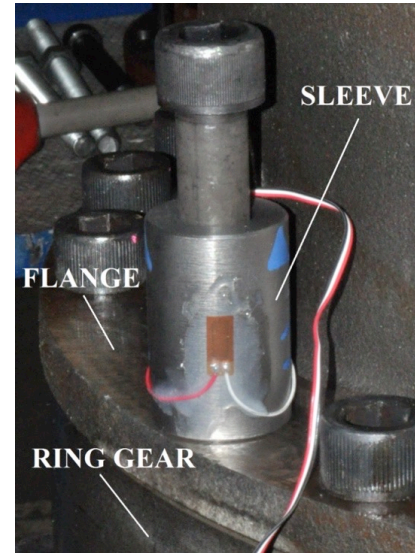
- University of Bologna  
(Mechanical and Electrical  
Department)
- GrafiteCompositi S.r.l. (Italy)
- TBE electronic and automation













## PACKAGING LABORATORY «LAB4PACK»

- Lab4Pack is laboratory aimed at packaging processes development, established within a private company
- important Instruments(1M€)
- 4 full time researchers



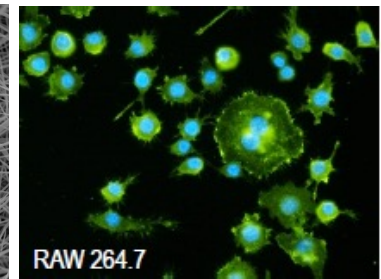
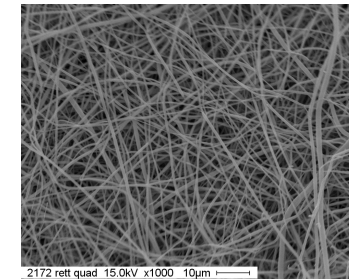
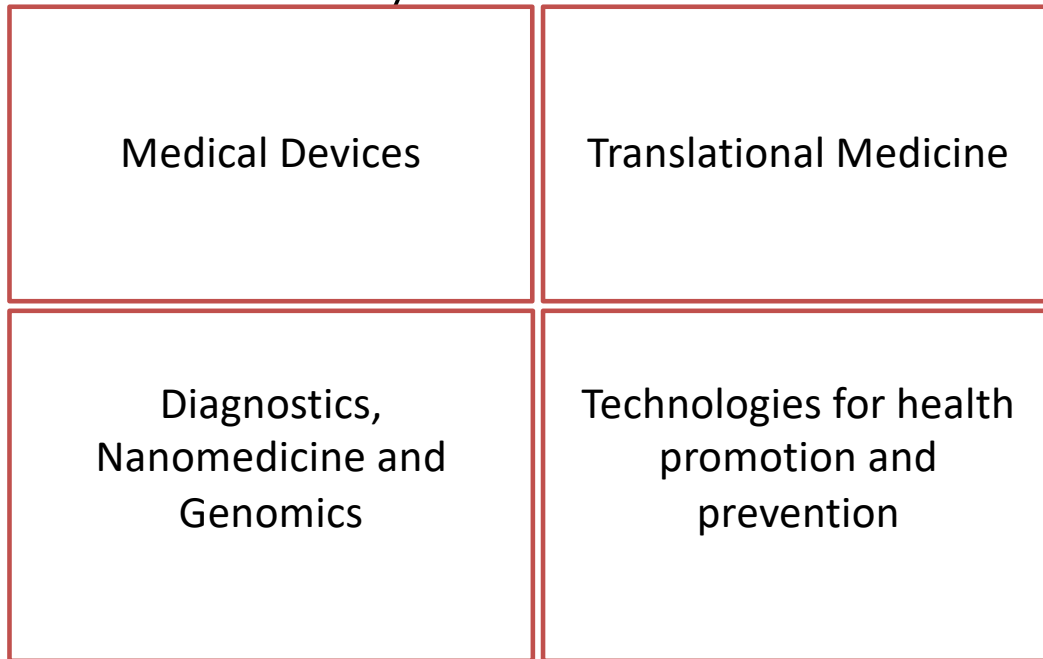
- + Microscopy
- + Reology and forming processes
- + Permeation – Shelf life
- + Biology assessment



# CIRI SDV

**Research & Development Center**  
In Health Science and Technology  
wellness industry sector

# Industry & Context



ALMA MATER STUDIORUM  
UNIVERSITÀ DI BOLOGNA

# CIRI ICT

## Funding & Organization

**Contracts Research from Industry**  
2011 – 2020: **2,165,000 €**

**Projects from Competitive Calls**  
2011 – 2020: **4,400,000 €**

**Operative Units: 4**

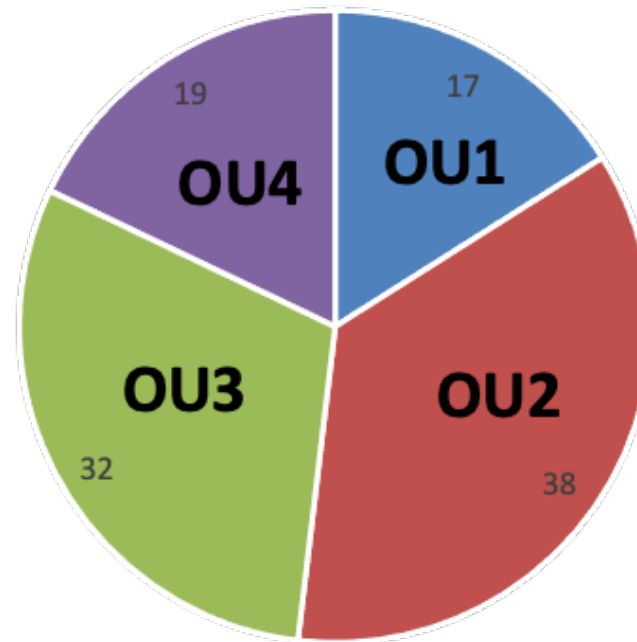
**Affiliated Departments: 10**

**Researchers: 10**

**Industrial research labs: 13**

**Non-Tenure Track Researchers**

From 2011 - To 2021: 151

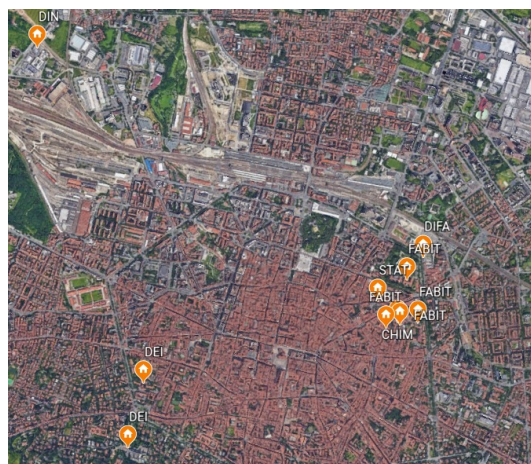




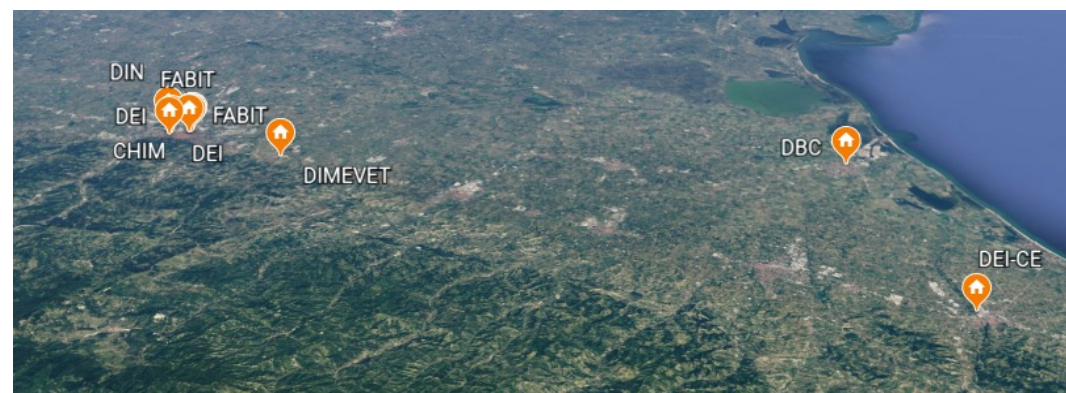
# CIRI SDV

## CIRI SDV locations

Operative locations: **4** (Bologna, Ozzano, Cesena, Ravenna)  
Laboratories: **13 plus the Joint Research Lab with the IRET Foundation**



Bologna



Emilia-Romagna



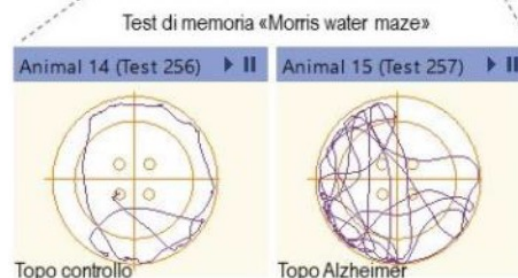
ALMA MATER STUDIORUM  
UNIVERSITÀ DI BOLOGNA

# CIRI SDV

Successful results

**CHF5074:** a novel anti-Alzheimer modulator able to restore neurogenesis potential

(Cerespir US startup for molecule development PHASE 3)



**TRL3-4**

**CHF5074, a Novel  $\gamma$ -Secretase Modulator, Restores Hippocampal Neurogenesis Potential and Reverses Contextual Memory Deficit in a Transgenic Mouse Model of Alzheimer's Disease**

**The  $\gamma$ -Secretase Modulator CHF5074 Restores Memory and Hippocampal Synaptic Plasticity in Plaque-Free Tg2576 Mice**

**Multi-target action of the novel anti-Alzheimer compound CHF5074: in vivo study of long term treatment in Tg2576 mice**

**CHF5074 AND LY400138 SUB-ACUTE TREATMENTS DIFFERENTLY AFFECT CORTICAL EXTRACELLULAR GLUTAMATE LEVELS IN PRE-PLAQUE Tg2576 MICE**

**TRL6**

**CHF5074 Reduces Biomarkers of Neuroinflammation in Patients with MCI Cognitive Impairment: A 12-Week, Double-Blind, Placebo-Controlled Study**

**Pharmacokinetics and Pharmacodynamics of CHF5074 After Short-term Administration in Healthy Subjects**



# CIRI SDV

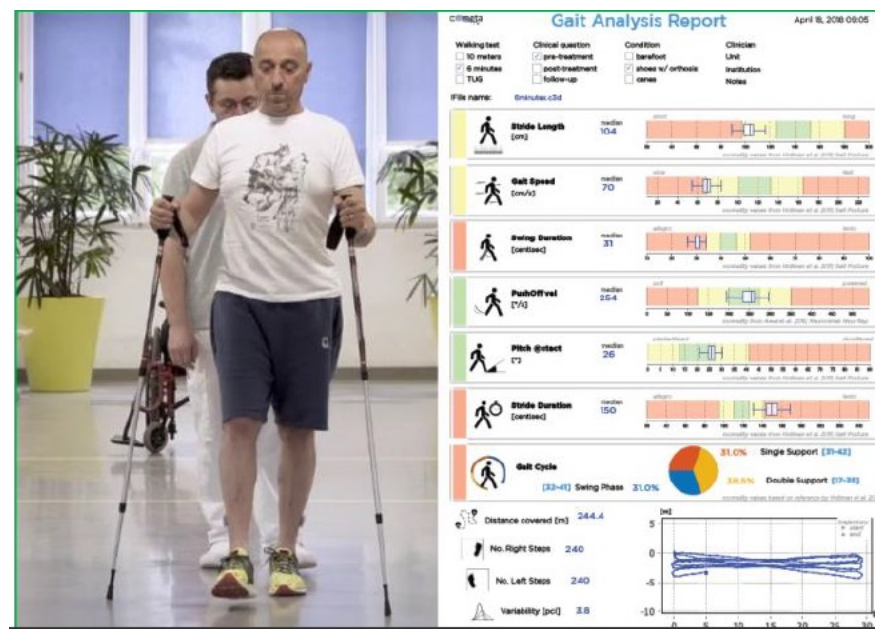
## Successful examples

### Step-by-Step: an integrated approach to the patient with acute neurological lesions

- prototypes of functionalized materials implantable for the controlled release of two drugs
- development and validation of a system capable of providing an evaluation of the evidence-based rehabilitation pathway



Innovative approach:  
multitherapy  
'Multiple drugs-multiple  
targets-one disease'



# CIRI SDV

## Successful examples

### MySign

Technologies for remote monitoring applied to different settings and physiological systems, including but not limited to cardiovascular and respiratory systems through multiparameter wearable devices.

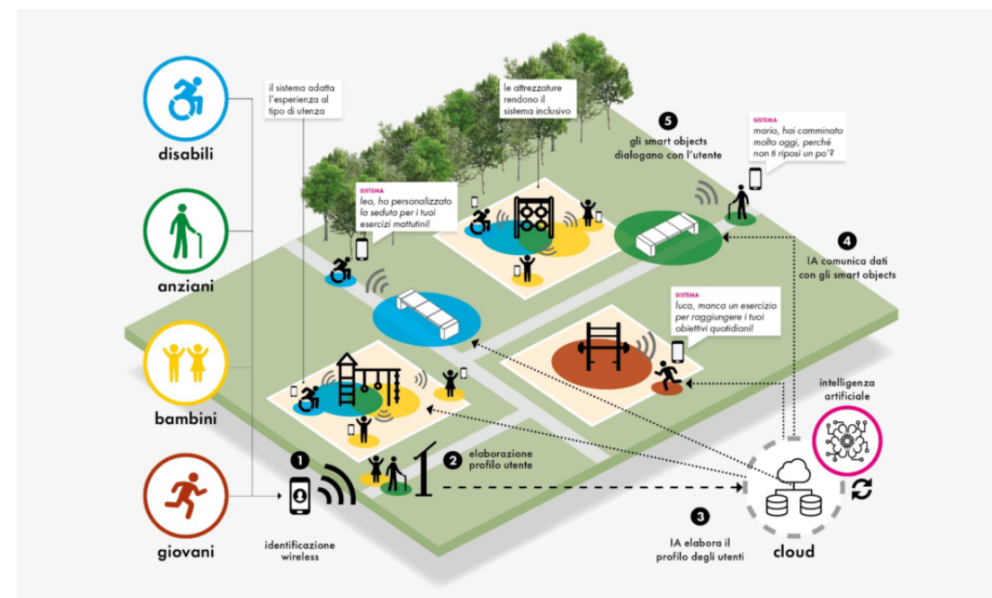
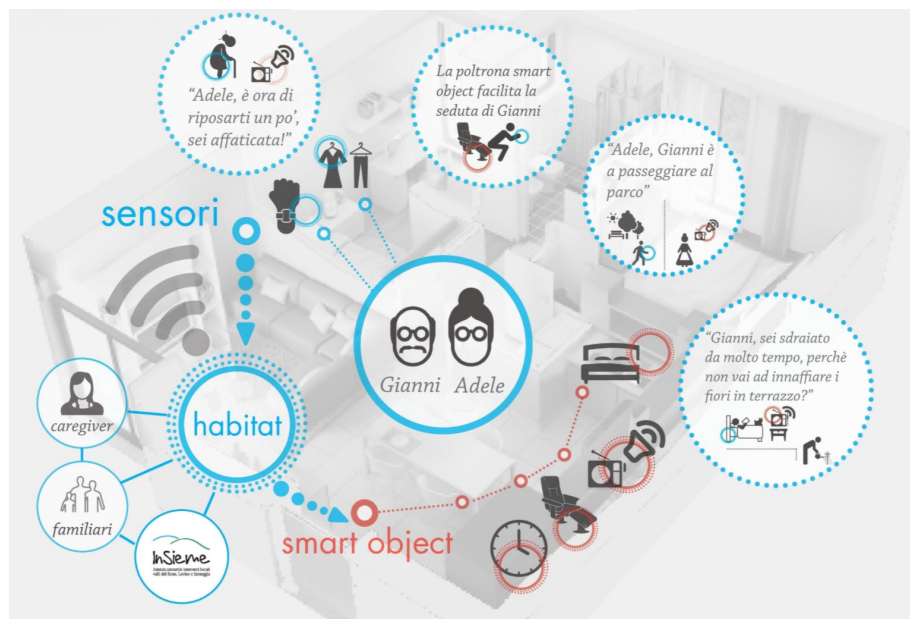
A new device is under development and currently is at TRL6.





## Successful examples

### Home & Environment:



## Patents from 2018 to present: # 14

**1. Electrospun fibers for a local release of an anti-inflammatory and a promyelinating drug**

Number: PCT/IT2018/000084 Deposited: 16/06/2018

### EXAMPLES

**2. Hierarchical multiscale electrospun scaffold for the regeneration and/or replacement of tendinous/ligamentous tissue and a method for its production**

Number: PCT/IB2018/054153 Deposited: 08/06/2018

**3. Apparatus, sensor and process for determining at least one parameter of blood circulating in an extracorporeal blood circuit**

Number: EP18162977.5 Deposited: 20/03/2018



# CIRI SDV

30+ large companies and SMEs



# Company portfolios

## Spin-off





ALMA MATER STUDIORUM  
UNIVERSITÀ DI BOLOGNA

**Dario Crocolo**

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Materials Technology

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